Harnessing the power of **Digital Twins** in **plastics** production

Christos Adamopoulos





•ATC at a glance

Active since 1987

Integrated IT solutions



Smart Business Enabler

Since 2001

Specialized solutions for **Manufacturing**







Epicor customers make, move, and sell more

- · Specialized for discrete, make to order manufacturing
- Aggregate, transform, and apply data for improved operational performance

+39% Manufacturing accuracy +21% Warehouse productivity +32% Point-of-sale accuracy



~€1 billion

annual revenue



Advanced MES Choice through Knowledge of data





Purpose -built solution for Plastics

Collect your data automatically and take action! No need of extensive consulting

> Increase productivity

Short ROI

TC PICOR Authorized Partner

What is Advanced MES?

A **digital twin solution** for those who are seeking **how to**

> make more parts without more assets

improve production execution & performance efficiency

gain a competitive advantage

Value for your business

- Increased plant productivity
- Optimized Production Processes
- Quality Control
- Traceability and Compliance
- Real-time Reporting and Analysis
- Integration with Supply Chain



..but of course you need more

- Automated alerts, messaging and escalation everywhere (office, mobile and global)
- Lower utility bills & Improved cost of goods sold
- Reduce emission of pollutants
- Automatic change of tools & molds
- Identify trends, patterns and opportunities for optimization





Epicor Advanced MES

37 countries doing business

>36K users worldwide

250+ Machines Largest Install

15K+ Connected Machines







Fabricated Metals



Industrial equipment

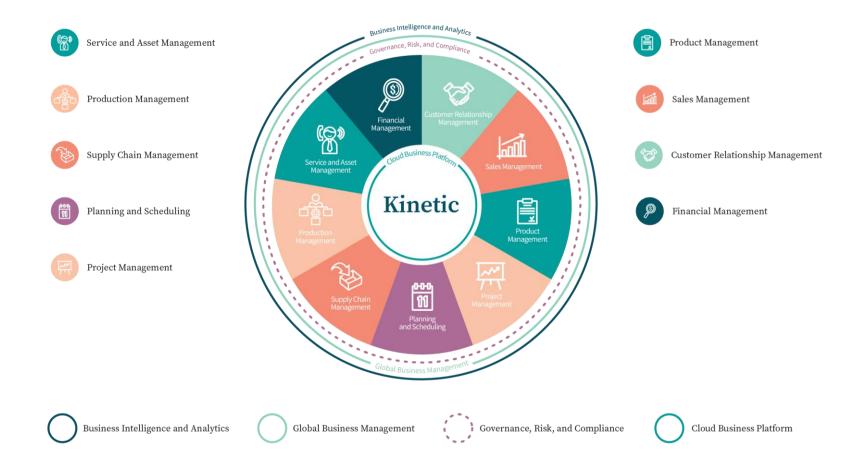








Advanced MES & Kinetic | An important piece of any Smart Factory





"We used to run 3-4% scrap. Last month we were down to 1.37%. You can't get much better than that; that's world-class and is largely attributable to Epicor Advanced MES. It's the tool that gives us the numbers we need to make good decisions."

Dave Rose | Quality Engineer

Epicor Advanced MES in numbers



-23% start-up scrap -27% running scrap in 7 years



-50% changeover time





-600K\$ annual quality cost

Clarios case study



민무머

-13% Cost to make each unit (conversion)



"The jump in efficiency from 66.47% to 94% is amazing. Epicor Advanced MES integrated with Kinetic played a key role in informing us of the ways we could improve, which drove that impressive outcome."

Johnson Zhu | IT Director

Epicor Advanced MES in numbers

Custom Molded Products case study



2x efficiencies

Automated workflows Decision making on real-time data

+33% Overall Equipment Effectiveness (OEE)



+50%

Sales volume in 3 years (despite lockdown)

2

-58% Single Minute Exchange Dies (SMED)





"Today, every customer wants as many parts as guickly as possible. Many of our installed base customers have increased their volume from 15% to as much as 30%. We grew overall by 40% in 2021 and are already on track to increase by 70% in 2022. Epicor Advanced MES definitely contributed to that success."

Patrick Austin | Chief Financial Officer

Epicor Advanced MES in numbers

Midwest Precision Molding case study





Due to proactive maintenance











Stay on top through the pandemic













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Athens Technology Center



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Thank you!